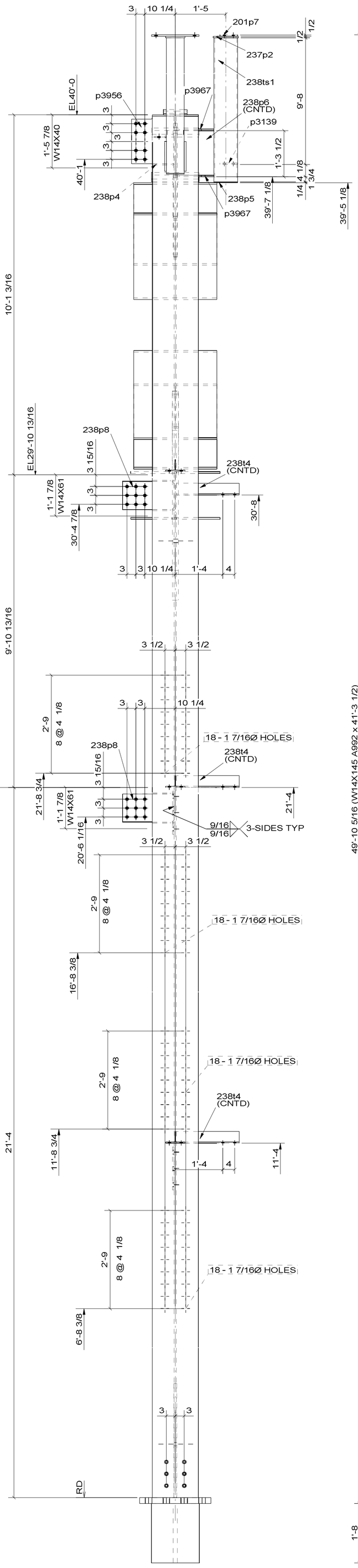

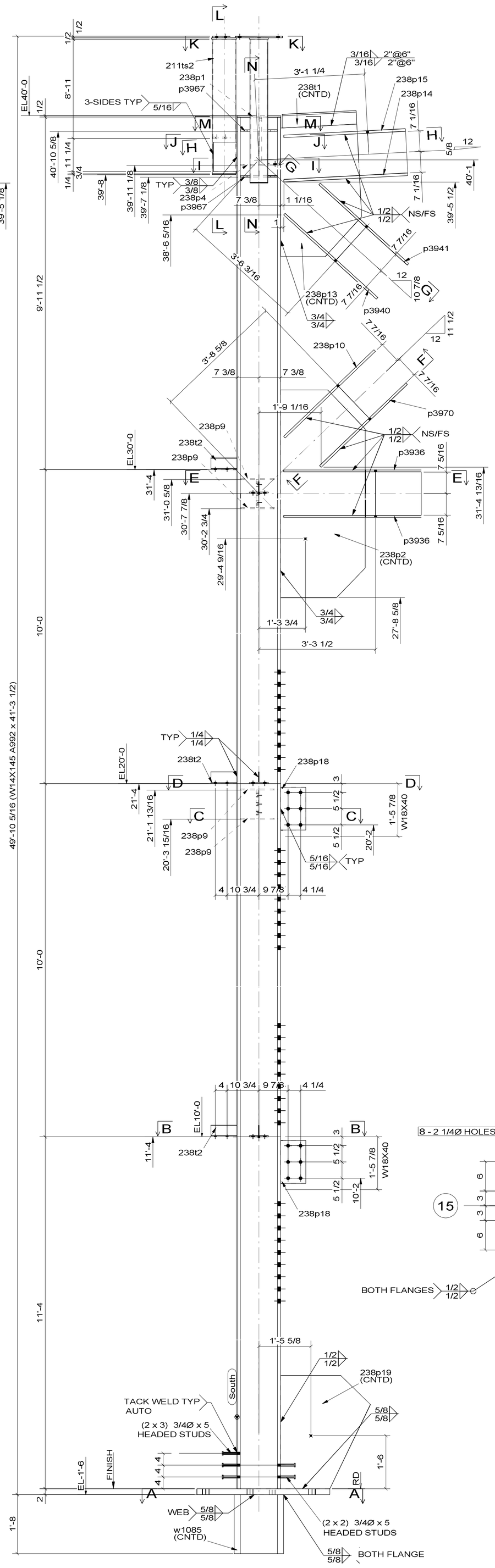

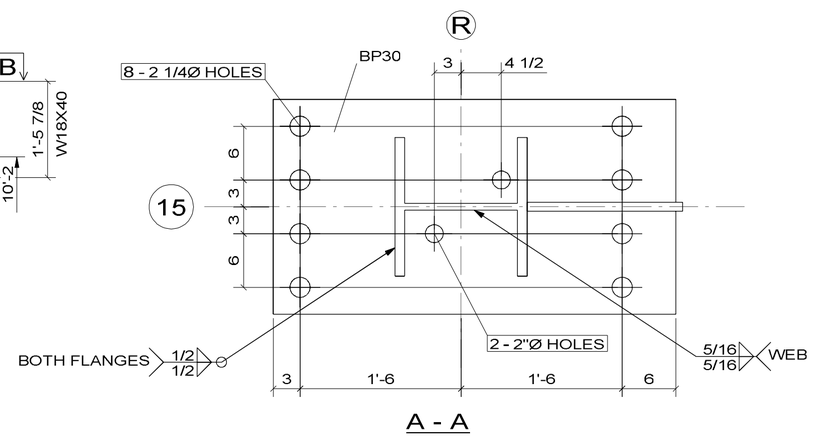

FABRICATION DETAILS OF COLUMN